



CC3-402

General Purpose Potting Resin

CC3-402 is a general purpose, mineral filled epoxy potting resin exhibiting low abrasion resistance. It is designed to be used where low viscosity and good wetting-out properties are important. Low shrinkage and good thermal shock resistance minimize stress on potted components. A choice of hardeners enable the CC3-402 to be cured either at room temperature or with heat. Even though the entire CC3-402 series offers a low percent of filler separation, it is advisable to always mix the contents in the shipping container prior to use.

ELECTRICAL AND PHYSICAL PROPERTIES:

Specific Gravity at 25° C: (uncatalyzed)	1.53
(catalyzed)	1.45
Viscosity cps at 22 ½° C: (uncatalyzed) 4-10-200	9,600
(catalyzed) 4-20-100	1,600
Thermal Conductivity: W/mK	0.32
Tensile Strength @ 25° C, psi	9,200
Compressive Strength @ 25° C, psi	43,700
Izod Impact: ft lbs/in of notch	0.32
Coefficient of Thermal Expansion: in/in/°C x 10 ⁻⁶	42
Heat Distortion: °C	85
Water Absorption: %, 7 days @ 25° C	0.3
Volume Resistivity @ 25° C, ohm-cm	10 ¹⁶
Dielectric Constant @ 25° C, 100 KC	3.9
Dissipation Factor @ 25° C, 100 KC	0.02
Dielectric Strength, volts/mil	450 - 500
Linear Shrinkage: in/in	0.004
Service Temperature, °C continuous	-55 to +155

(Typical properties when cured with H-18 Hardener)

CHOICE OF HARDENERS:

H-1 Hardener:	Rigid, good dimensional stability, fast cure.
H-18 Hardener:	Resilient, excellent mechanical and thermal shock, low viscosity, good air release, fast cure.
H-10LV Hardener:	Variable hardness, excellent impact properties, long pot life



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HARDENER	PARTS BY WEIGHT PER 100 PARTS OF RESIN		POT LIFE	CURE TIME	CURE TIME	CURE TIME
			100 GRAM 25°C (77°F)	25' C (77°F)	65' C (149' F)	125 ' C (257 ' F)
H-1 Hardener	7.0		1 hr.	24 hrs.	2 hrs.	- - -
H-18 Hardener	14.5		2 hrs.	24 hrs.	2 hrs.	- - -
H-10LV Hardener	rigid	20	3 hrs.	24 hrs.	3 hrs.	- - -
H-10LV Hardener	semi-flex	43	3 hrs.	24 hrs.	3 hrs.	- - -
H-10LV Hardener	flexible	65	3 hrs.	24 hrs.	3 hrs.	- - -

ROOM TEMPERATURE CURE:

- H-1 Hardener: Cures overnight at room temperature or 2 hrs at 65° C.
Do not heat cure if the mass exceeds 200 grams.
- H-18 Hardener: Cures overnight at room temperature or 2 hrs at 65° C.
Do not heat cure if the mass exceeds 200 grams.
- H-10LV Hardener: Cures overnight at room temperature or 3 hrs at 65° C.
Do not heat cure if the mass exceeds 300 grams.

MIXING INSTRUCTIONS:

Mix CC3-402 thoroughly in it's shipping container to insure a uniform consistency. Weigh out the desired amount of resin in a clean container. Add the hardener accurately by weight in the proper proportion as specified above. (ie. 7.0 grams of H-1 Hardener and 100 grams of CC3-402 for a total mix of 107.0 grams) Mix thoroughly. Use in a well ventilated area and avoid contact with eyes and skin.

* The data herein is offered as a guide and does not constitute a specification. Cast Coat, Inc. makes no warranty express or implied as to the accuracy or completeness. Each user should evaluate the material to determine its suitability for his/her particular purpose. User assumes all risk and liability resulting from its use.